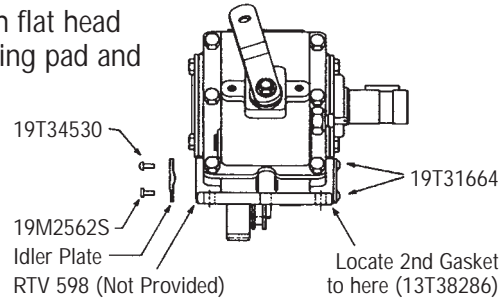


# TG SERIES CLEARANCE IDLER CAP

1. The "Clearance Idler Cap" is to be installed on the TG series in the location were interference occurs (typically on the side opposite of the output shaft).
2. If an idler cap already exists, remove the cap and gasket.
3. On the side with the "Standard Cap" mount with two gaskets.
4. Use RTV # 598 Black recommended (not provided). Place gasket material in a small bead around the surface close to the bearing leaving a gap to prevent RTV from getting into the Bearing.
5. Install "Clearance Cap" with flat head capscrew closest to mounting pad and button-head capscrew in upper position. Torque to the flat screw to 6 Ft-Lbs and the button head to 8 Ft-Lbs.



**Muncie®  
Power  
Products**

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**Muncie Power Products, Inc.** Member of the Interpump Hydraulics Group  
General Offices and Distribution Center • P.O. Box 548 • Muncie, IN 47308-0548  
(765) 284-7721 • FAX (765) 284-6991 • E-mail [info@munciepower.com](mailto:info@munciepower.com)  
Web site <http://www.munciepower.com>

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